

Facade
Tectonics



Facades Carbon

A guide by the FTI Carbon Group

FTI Carbon Group



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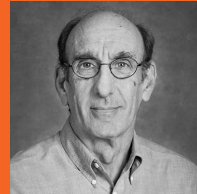
Sanjeev Tankha



Mic Patterson



Laura Karnath

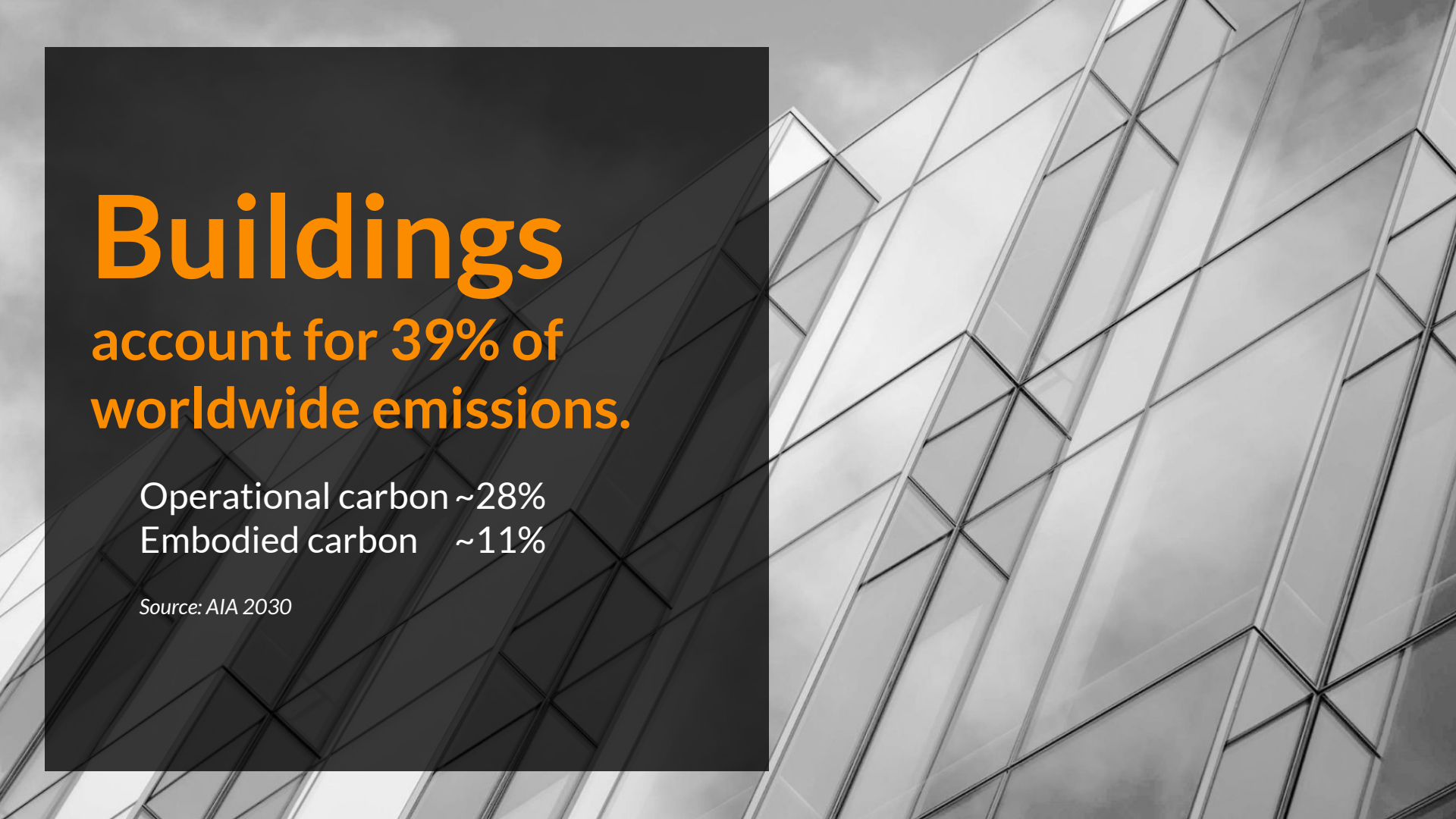


Steven Selkowitz



Chris Drew





Buildings

account for 39% of
worldwide emissions.

Operational carbon ~28%

Embodied carbon ~11%

Source: AIA 2030

EMBODIED CARBON (MAKING BUILDINGS)



Raw Materials
Extraction

+



Manufacturing

+



Transportation

+



Construction

+



Replacement

+



Deconstruction

+



Waste
Disposal

+

OPERATIONAL CARBON (USING BUILDINGS)



Lighting

+



Ventilation
HVAC

+



Water Heating

+



Process loads
plugloads

-

CARBON OFFSETS



Renewable
energy
production

+



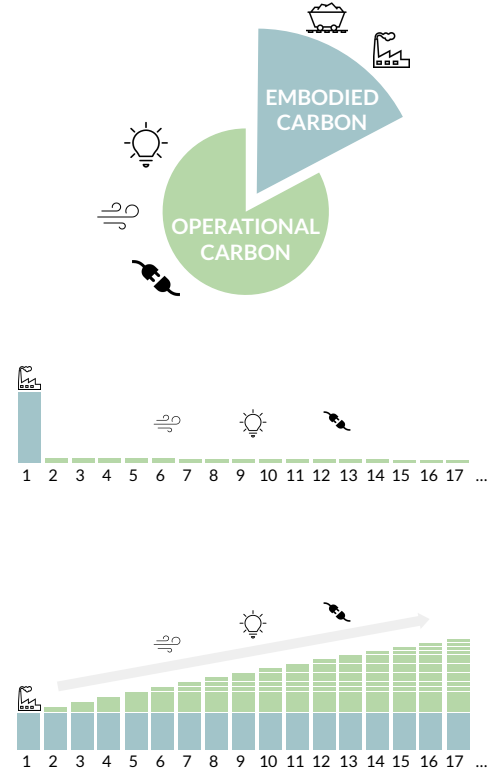
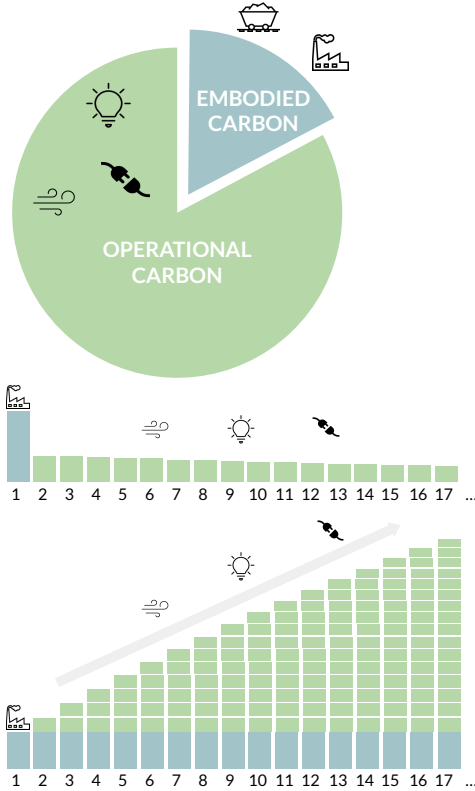
Carbon
Sequestration

=

TOTAL NET CARBON

INCREASE BUILDING'S PERFORMANCE →

INCREASE EMBODIED CARBON IMPACT



CLF PREDICTS OUR 2050 EMISSIONS WILL BE 49% EMBODIED AND 51% OPERATIONAL

What actions can we all take?

- 1 Do **not build**
- 2 **Reuse** existing
- 3 Build **sufficiently**
- 4 Build **to last**
- 5 Design **for disassembly**
- 6 **Future**-proofing
- 7 Low-carbon design based on **LCA**
- 8 Low-carbon **material**

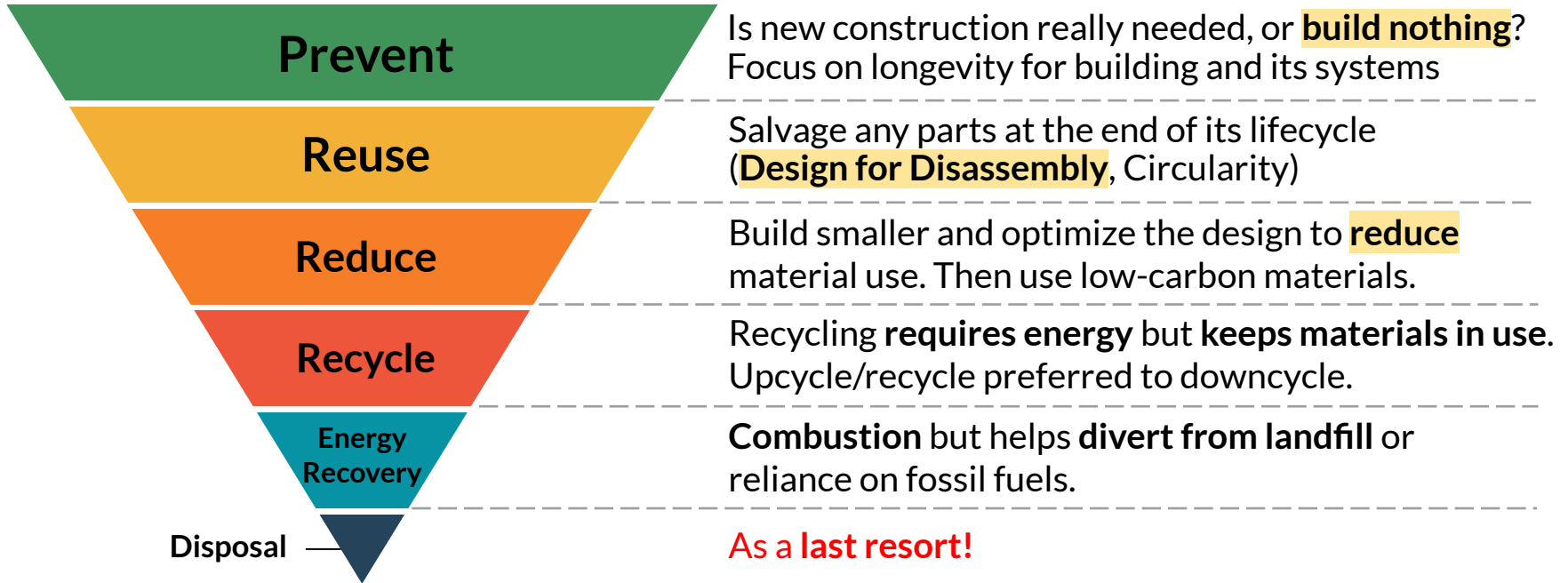
Lacaton & Vassal



 **Lacaton & Vassal**
Pritzker Prize 2021

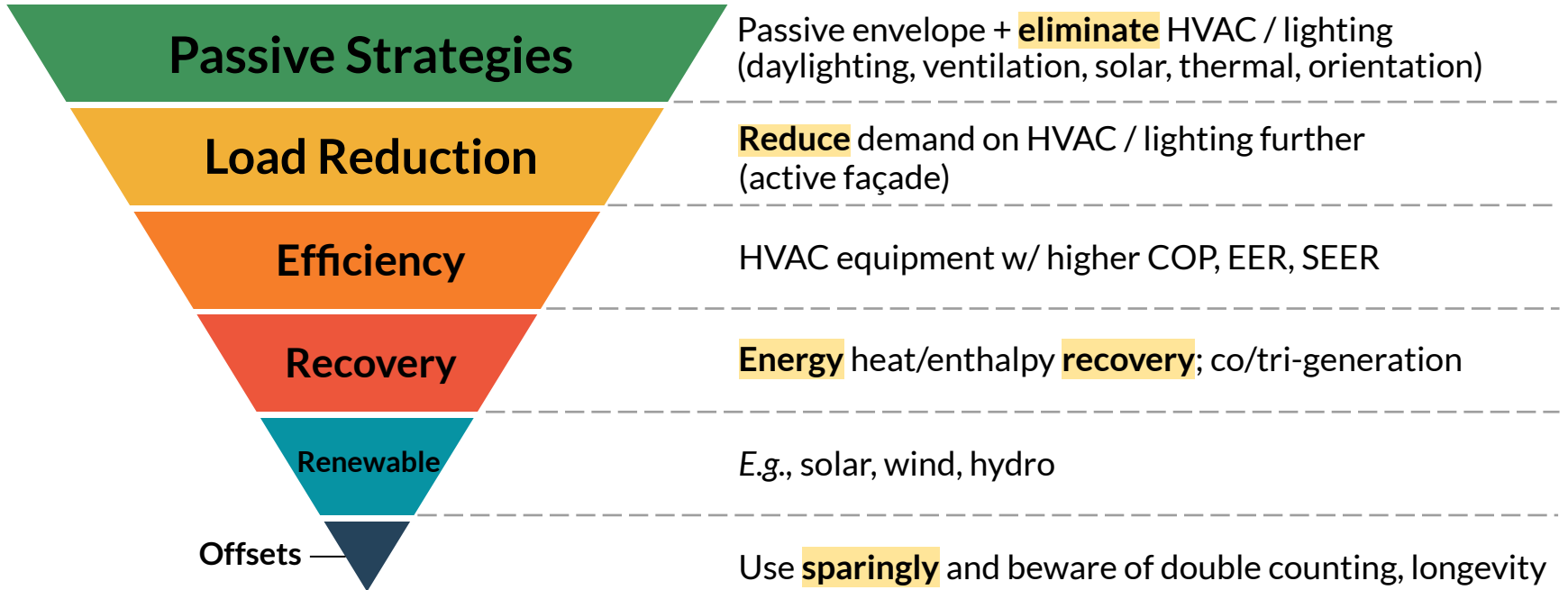
Embodied Carbon: Order of Priorities

Material & Resource Management Considerations



Operational Carbon: Order of Priorities

Energy Efficiency



—

**What actions can
Owners/Developers
take?**

Owners/Developers: Façades

- **Re-use** existing building stock if possible & reuse system components
- **Upgrade** old façades (reduce loads, improve comfort, resilience)
- **Design for reuse** (Design for Disassembly, re-use, recycling, upgradability)
- **Require Whole-Life Carbon Assessments** in Specifications
 - Time value of carbon, future weather data, electrical grid changes
 - Budget for whole-life carbon based on benchmarks (e.g., ILFI, Toronto, London, CLF).
- **Long building lifetime** (payback, life span, system durability, precedents)
- **Holistic bidding** (cost, carbon, lead time, and performance)
- **Avoid relying on on-site renewables**
- **Avoid carbon offsets**
- **Sustainability assessment of construction strategies** before engaging a GC
 - Encourage input from trade-partners (especially envelope) early on for cost, construction and procurement lead times and methods, and carbon implications.

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**What actions can
Architects/Engineers
take?**

Architects/Engineers: Façades

Specify project-specific LCA

- Sensitivity analysis
- Time value of carbon, future weather data, and future electrical grid mix
- Balance MEP systems and better building envelopes.

Operational carbon:

- Massing + orientation optimized for heat gain, daylighting, natural/artificial shading
- Thermal breaks, warm-edge spacers, vacuum-insulated glazing (VIG), solar-control glass (better U & SHGC), optimize Window-to-Wall Ratio (WWR)
- Simulate with no MEP to identify internal temperatures during the year

Embodied carbon:

- Ask for EPDs, or embodied carbon assessments from fabricators, or demonstration of the supplier's commitment to carbon reduction on every project through a sustainability action plan ("Supply follows demand").
- Low Carbon Materials (see next page)

Architects/Engineers: Façades

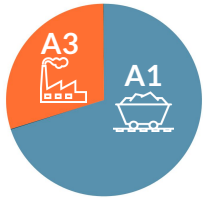
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Aluminum – Driven by carbon in smelting and recycled content

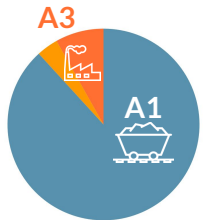
- Low-carbon primary energy + high recycled content (encouraging post-consumer content).
- Consider the trade-off between longevity and recyclability in the choice of finishes.
- Low carbon aluminum would be aluminum that has an embodied carbon lower than the Aluminum Extruders' Council's industry-wide average.
- Ask for an EPD or a certificate providing embodied carbon of the prime/billet aluminum and proof of recycled content

Steel – Driven by mill source and recycled content

- Specify EAF steel and low carbon primary energy (e.g., low carbon electricity) in manufacturing, and steel with high recycled content.
- Consider alternative profile shapes to achieve lower carbon and design for ability to reuse steel at building end of life.
- Provide an EPD or a certificate providing embodied carbon of the mill-sourced steel and proof of recycled content.
- Review most current benchmarks (CLF, EC3, etc.) and applicable legislation to determine what low-carbon is.



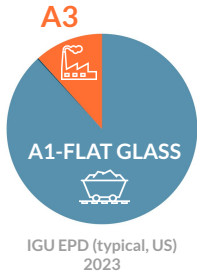
Adapted from AEC EPD
(painted extrusions)
2022



Adapted from AISC EPD
(fabricated hot rolled profiles)
2021

Architects/Engineers: Façades

(continued)



Glass – Driven by IGU design due to emissions from base float glass production

- Optimize glass thickness and make up (double vs triple) through whole building LCA
- Use glazing adapters to reduce use of new aluminum dies for different IGU thicknesses.
- Choose IGU design, manufacturer and installer to manage IGU service life. Glazed façade lifetime/replacement schedule is determined by the IGU seal durability.
- Ask for a supplier specific EPD for the flat glass (when IGU not available), with alternative path for fabricators to demonstrate their commitment to carbon reduction.

All materials –

- Balance the transportation impacts with the embodied carbon of the materials.
- Plan around longer lead times for low-carbon sources or any new products with enhanced circularity.
- Weigh the impact on circularity of glass and metal design choices (e.g., risk of future contamination of float glass recycling, aluminum finishes).

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**What actions can
Manufacturers/Contractors
take?**

Manufacturers, installers, sub-contractors: Façades

- Sustainability **program** focused on reducing carbon, waste, environmental impact
- Product-specific EPDs (not industry average ones) and/or understand the carbon footprint of their products/services as appropriate
- **Track and reduce** scope 1 and 2 emissions + output generated
- Look for opportunities to **reduce the carbon intensity** of your primary energy (e.g. on-site renewables, renewable energy credits, transition from fossil fuels to clean electric).
- Increase **recycled content** of products without trading off lifetime or operational performance
- Implement infrastructure for **take-back** programs which result in recycling/re-use. Engage with demolition contractors to prevent direct to landfill path.
- Invest in testing to provide better understanding of material/product **durability** and service-life

What actions can we all take?

Do **not build**

1

Reuse existing

2

Build **sufficiently**

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Build **to last**

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Design **for disassembly**

5

Future-proofing

6

Low-carbon design based on **LCA**

7

Low-carbon **material**

8





Q&A

Thank you!

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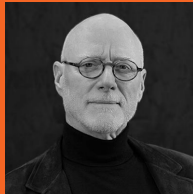
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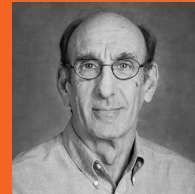
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